ERIEZ



PRECISIONGUARD X8 METAL DETECTORS

REPEATABILITY • ACCURACY • EFFICIENCY



About Eriez

Established in 1942, Eriez stands as a pioneering force in separation technologies, embodying a truly global presence.

With 12 wholly owned subsidiaries spread across the world, we proudly design, manufacture, and support our metal detection, magnetic separation, flotation, and material handling equipment on an international scale.

Our dedicated team of knowledgeable and experienced sales engineers collaborates closely with customers, understanding their unique challenges to deliver dependable, high-performance equipment, systems, and solutions.

Whether clients require our standard equipment or bespoke solutions tailored to their precise specifications, Eriez delivers.

Drawing from more than 80 years of experience across diverse industries, including mining and minerals processing, food processing and packaging, aggregates, metals recycling, and many other sectors, Eriez leverages its extensive experience to design and supply products that elevate productivity, efficiency, and product purity.

Eriez remains steadfast in its commitment to setting the global standard for excellence in key technologies, driving innovation and reliability across industries worldwide.

PrecisionGuard X8 Metal Detectors

The New Standard in Accuracy & Efficiency

Reliable and easy-to-use, Eriez' X8 Metal Detectors identify small ferrous, nonferrous, and stainless steel metal contaminants. The X8 offers a high-resolution touchscreen interface, robust construction, straightforward setup and reporting, multiple communication ports, and a rugged construction designed for high-pressure washdown.

Engineered for Excellence

Our new line of metal detectors feature advancements in signal processing and electronic software. The X8 Metal Detector is ideal for packaged products, raw or bulk flow, food applications, and processing industries. Each model is designed to meet and exceed compliance standards and reduce downtime.





Designed for Your Industry

- Food
- Packaging
- Recycling
- Beverage
- Pharmaceutical
- Chemical
- Plastics
- Rubber
- Textiles











Design & Function

- · Full-color capacitive touchscreen
- · Large, angled, easy-to-read user interface
- · Versatile line of models for every space and process
- Highly dependable detection
- Durable 304 stainless steel construction
 - · Optional 316 SS available
- Designed for IP69 washdown conditions
- Multiple communication ports-USB and Ethernet

State of the Art Software

- Automatic setup and adaptive product learning
- Easily editable product settings
- Four password-protected levels of access
- · Download reject and event logs over LAN
- · Digitally stores verifications, rejects and events
- Traceability to support HACCP, GFSI, SQF requirements

Network & Communication

The X8 Metal Detector is an IoT device designed with multifunction communications ports. Collected detection readings create an easy-to-access audit trail for thorough transparency and documentation. In addition to helping with compliance and safety regulations, these features improve workplace efficiency and eliminate the time spent on manual log extraction.

- · Retrieve event and reject logs
- · Compile a secondary backup of log data
- Optional Wi-Fi Bridge: Washdown-ready enclosure attaches via ethernet to conduit and mounting hardware.





Models for Your Exact Needs

The X8 Metal Detector has a custom line of model variations engineered to meet specific applications. No matter what space or process flow you're working with, Eriez has you covered.

- · Tunnel Metal Detector
- Tunnel Metal Detector with Conveyer
- Liquid Line Metal Detector
- · Vertical Drop Low Profile Systems
- Pharmaceutical/Tablet Press Metal Detector
- · Webline Metal Detector
- · Vertical, Form, Fill & Seal (VFFS)

Customizable Solutions

Don't see the ideal fit for your specifications? Contact us. We can engineer exactly what you need and provide tailored equipment directly for you.

Tunnel Metal Detector

The X8 Tunnel Metal Detectors are manufactured to suit any in-line processing application where space is limited. It combines benchmark-setting sensitivities with featurepacked controls—all at the price of a mid-range detector.





Tunnel Metal Detector with Conveyor

Pair our X8 technology with a durable conveyor for continuous processing. Available in a wide range of sizes with variable equipment options. Some of the main features include:

- · Continuously welded 304 stainless steel construction
- Single point of power in 110/220 VAC
- · Food-grade belts
- · Tool-less disassembly available on standard design

Vertical Drop Low Profile Systems

The X8 Vertical Drop Metal Detectors are engineered for use in gravity free-fall applications. Their low-profile design utilizes an Eriez detector with remotely housed electronics, support plate and diverter valve. Features include:

- Easy installation below hoppers or silos
- · Compact design ideal for space-restricted areas
- · Direct attachment to metal pipes or hoppers
- · Option for grate-in housing magnet accessory
- · Test ball retrieval system for in-production testing



Pharmaceutical Metal Detector

The Eriez Pharmaceutical Metal Detector is designed to inspect tablets and capsules that are gravity fed from the tablet press. This highly-sensitive compact metal detector system meets stringent standards and accommodates space-restricted areas within tablet



and encapsulation rooms. Eriez' pharmaceutical unit has been engineered with an adjustable sensing head and has one of the largest and easiest to clean product chutes in the industry to optimize efficiency.

- 1.5" (38mm) H x 4.5"(114mm) W or .9" (23mm) H x
 4" (102mm) W aperture
- · Includes free IQ, OQ and PQ Validation Protocols
- Tool-less disassembly for all product contact components for easy cleaning
- Designed specifically for the pharmaceutical and confection industries

Liquid Line Metal Detector

Eriez' X8 Liquid Line Metal Detector systems are designed for liquids, pastes, slurries or other viscous products where highsensitivity metal detection is required. When metal is



detected in the product flow, a reject signal is channeled to one of the available output relays. The output relay can be used to activate a 3-way ball valve, control a visual or audio alarm, or send a signal to a PLC.

- · Vertical or horizontal, floor or ceiling mounting capabilities
- Availability in pipe sizes 1.5" (38mm) 4" (102mm) diameter.
- Remote HMI control
- Suited for Clean-In-Place (CIP) or Clean-Out-of-Place (COP) methods



Webline Metal Detector

Eriez' Webline Metal Detectors are engineered for use on web or sheet applications via remote control. Heavy-duty construction meets a narrow profile, as the micro metal-free area of the unit permits it to be installed in areas with limited space and with little isolation of any surrounding equipment. Designed for use with:

- Plastics
- Wood
- Paper
- Textiles
- Rubber
- · Particle Board



Vertical, Form, Fill & Seal (VFFS)

The Eriez Vertical Form, Fill & Seal (VFFS) units are designed to mount into space-restricted Vertical Form and Fill machines. With its innovative design, the VFFS Metal Detector connects to existing stainless steel hoppers and forming tubes with simple connectors. Features Include:

- No need for a metal-free area above and below sensing head
- Hopper attachment via connectors
- Field switchable narrow zone/wide zone detection
- · Instantaneous electronic recovery from phase adjustments
- Five sizes of apertures: 3" (76mm), 4" (102mm), 6" (152mm), 8" (203mm), 10" (254mm)

Outputs

There are nine total outputs, each with one set of contacts. There are four programmable "Form C" (NO-C-NC) relay outputs rated at 5A up to 250 VAC, 30 VDC each.

- Reject (K1)
- Relay 1 (K3)
- Relay 2 (K2)
- Relay 3 (K4)

All four relays are fail-safe wired; if power is lost, the relays will switch to the activated position.

Inputs

Eight configurable inputs set to "Active High or Low"

- Input voltage: High = 10 − 30VDC, Low = 0 − 0.9VDC
- Input impedance = 2.8Ω, Current requirement = 3 10mA
- Tachometer
- Conveyor running
- Reject confirmation
- Air pressure failure
- Product counter

Ambient Temperature Range

- Integral Control -10°C (14°F) to 49°C (120°F)
- Remote Control -10°C (14°F) to 54°C (130°F)

Power Requirement

AC IN 100-240 10A Max 50/60Hz 1 Phase

Specifications

Technology	Languages	Wash-down
Balanced coil design	English & Spanish	IP69 and NEMA 4X/PW 12 (80° C (176° F) water at 100 bar (1450 psi)



Australia Epping, Victoria +61 3 8401 7400



Brazil
Belo Horizonte, Minas Gerais
+55 31 3281 9108



Canada Delta, British Columbia +1 604-952-2300



Chile Las Condes, Santiago +56 2 29523400



China Qinhuangdao and Tianjin +86-22-8390-4608



Germany Recklinghausen +49 (0)160 94179313



India Athipet, Chennai +91-044-2652-5000



Japan Urayasu, Chiba +81-47-354-6381



Mexico Querétaro, Tlalnepantla +52 555 321 9800



Perú Surco, Lima +51 1 719 4150



South AfricaBoksburg, Gauteng
+27-11-444-9160



United Kingdom Bedwas, Caerphilly +44-29-2086-8501



United States Erie, Pennsylvania +1-814-835-6000



HEADQUARTERS

2200 Asbury Road • Erie, PA 16506-1402 U.S.A. +1-814-835-6000 • eriez@eriez.com www.eriez.com

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